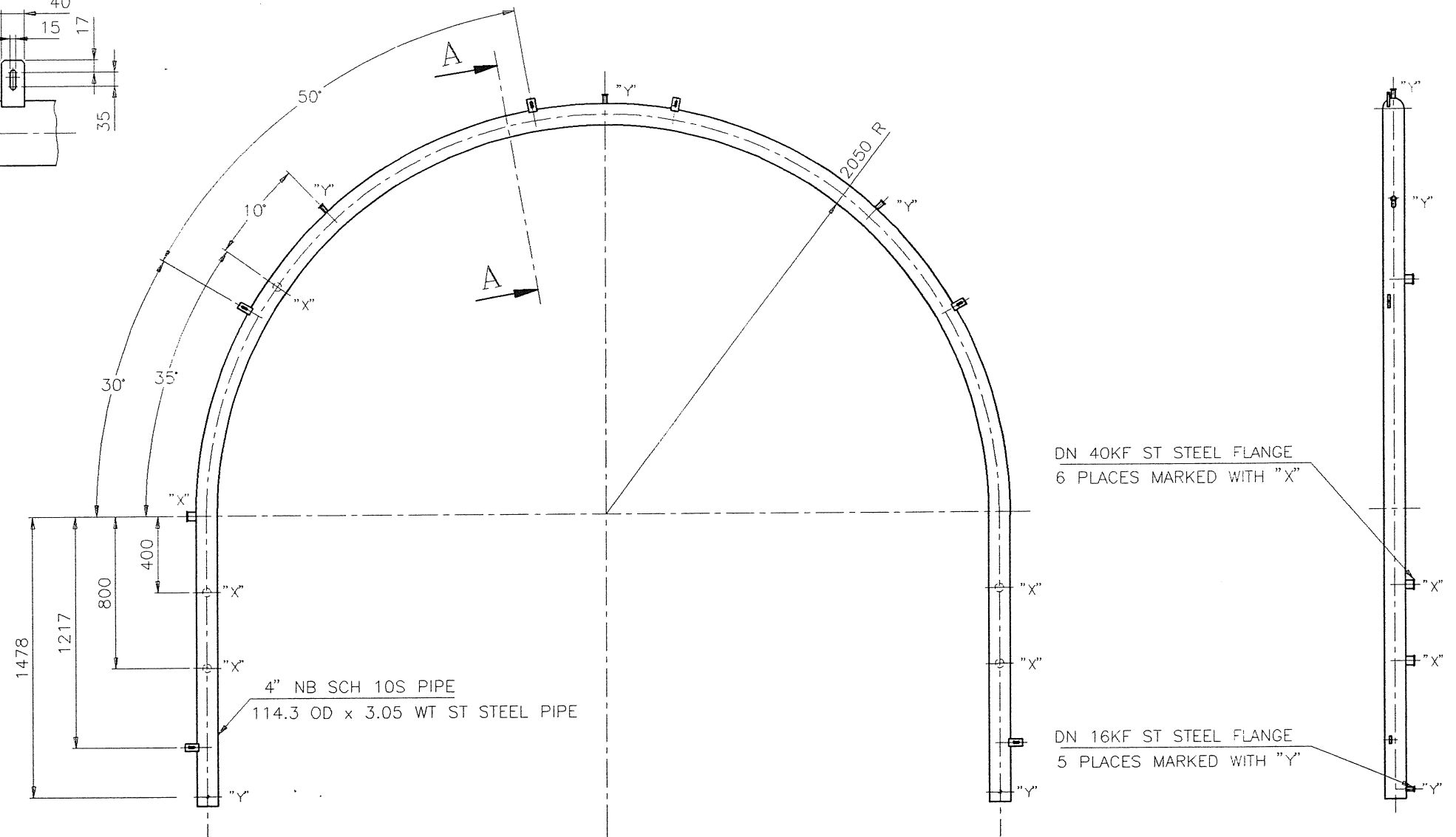


SECTION 'A-A'



NOTES: (UNLESS OTHERWISE STATED)		MATERIAL:	GENERAL TOLERANCES:
1) REMOVE ALL BURRS & SHARP EDGES TO 0,5x45° MAX.	4) ALL INTERNAL RADII 0,3 MAX.	STAINLESS STEEL 304	X ±-0,5 X,X ±-0,2 X,XX ±-0,05 ANGLES ±-1°
2) SCREW THREADS TO ISO 261			
3) SURFACE TEXTURE: 3,2 (Ra TO ISO 1302)			

DRAWING STATUS	ACTIVE:	SIGN:	DATE:
FOR 3rd. PARTY APPROVAL			
PERMIT MATERIAL ORDER			
FOR MANUFACTURE			
AS BUILT			
SUPERSEDED			

						TO SABS 0111	IST	TITLE : VACUUM INTERFACE			
						92-06-09	DISC NO/FILE NAME	DRG NO : VTFO-23000-122	SHT 1 OF 1		
REVISION DETAILS						ISS	C/NOTE	DRAWN	CHECK	APPR	P.OFF.
						A	-	WB			
						DATE	VTFOA023	SCALE : 1:20	WHEN PLOTTED ON UNLESS OTHERWISE STATED		